

## Introduction

Skylsland is a drone system comprised of independent quadrotors with the ability to intelligently interlock and reconfigure into one collective drone structure that:

- Uses different reconfigurations to provide flexibility in unnavigable regions.
- Reassembles based upon evolving requirements of assigned task.
- Utilizes electro-permanent magnets as holding force to maintain the interlock between drones.
- Has the ability to carry specialized cargo or sensors on drones in the swarm.

# **Objectives**

- 1. Design and prototype a system of two drones to perform stabilized self-docking and undocking mid-air.
- 2. Operate individual drones semi-autonomously until a docking command is received.
- 3. Achieve aggregation of drones together, mid-air docking, and operation in unity to perform a joint task.

# Application

The product would be excellent for search & rescue, inspection, and customized applications involving:

- Power Distribution
- Dense Forests
- Mountainous Regions
- Inaccessible Climates



Figure 1. Drone swarms operating in search & rescue and inspection missions.

The ability to dock more than two drones together allows the system to maximize efficiency in rotor operation for a larger drone structure. This modularity allows the optimal utilization of current resources to diversify the capabilities of user. It also offers much more flexibility and optimization.



# Results

### **Positioning Sensors**

- altitude.
- drones at the same altitude.



Figure 2. Mathematical formula for relative drone orientation.

## Vision for Localization

orientation detection in short range.





## Shell Design

- using ABS high impact plastic.



Figure 6. On the left the Solid Edge design of the shell. On the right the printed shell on a flying drone

# **Aerial Docking Drone System**

Latifah Almaghrabi, Adrián de la Iglesia Valls, Ayça Ermiş, Jiaqing Li, Lingfeng Zhou, Advisor: Dr. Jennifer Hasler

• A long range VL530x time-of-flight (ToF) sensor was implemented on each drone to receive feedback on

• Two close range VL6180x ToF sensors were connected to BeagleBone Black via I2C for relative orientation of two

Figure 3. Hardware setup of close range ToF sensors

• ArUco Marker on the drone was used for position and

Figure 4. ArUco Marker for pose estimation.

• Kalman filter was used for tracking the drone and predicting its path from medium to long range.

Figure 5. Drone path tracking with a Kalman filter

• The shell was designed to allow for safe and strong docking and to host the magnets and sensors. • To achieve minimum weight, the shell was 3D printed

## **Docking Mechanism**

• A coil of wire was wound around an AlNiCo magnet housed next to another magnet forming a pair of switchable magnet to enable docking of the two drones.





drone shell • With the use of a custom designed boost converter and n-channel MOSFET switches controlled by an 8-bit PIC18F27K42 microcontroller

**igure 8.** A picture showing the

electropermanent



Figure 9. Schematic and PCB layout of the magnet repolarization circuit

• Voltage was stepped up from 5V to +50V for repolarization.



## **Control System**

- One single controller could fly any possible formation.
- State-Dependent LQR control was implemented for stability.
- Non-linear solver was used for optimal power distribution to motors.



Figure 11. Graphs and tables comparison between four different formations.





у	z	Ψ
1	1.2	0.6
3.5	4.3	6.3
2.2	2.8	1.2
у	z	Ψ
1.1	1.5	0.73
8.1	4.5	4
3.4	3.5	1.5

# Conclusions

- Localization, control and electromechanical components of the project were completed.
- Environment setup on BeagleBone Black was achieved.
- Simulink code block remains under development for integrating close range time-of-flight sensors.
- ArUco marker accurately detected position and orientation in short proximity.
- Stabilization of control system with simulated disturbances was achieved.

# **Future Work**

- Integrate OpenCV in MATLAB & Simulink.
- Generate and compile code base of control system and sensors for BeagleBone Black controller in MATLAB & Simulink.
- Integrate positioning sensors, magnet mechanism and camera system on the drone.
- Fabricate a unibody shell.
- Replace PIC18F27K42 microcontroller chip on the PCB with an alternative for prototyping.
- Test more inductors with various duty cycles and clock rates to optimize the polarization strength.
- Implement a full nonlinear control system.

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## **For Further Information**

Visit: http://ece4012y2018.ece.gatech.edu/spring/sd18sS17/





